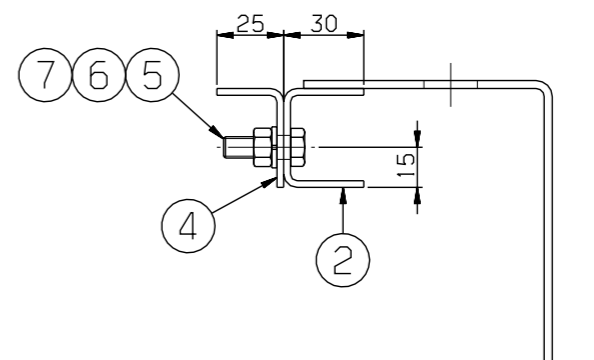
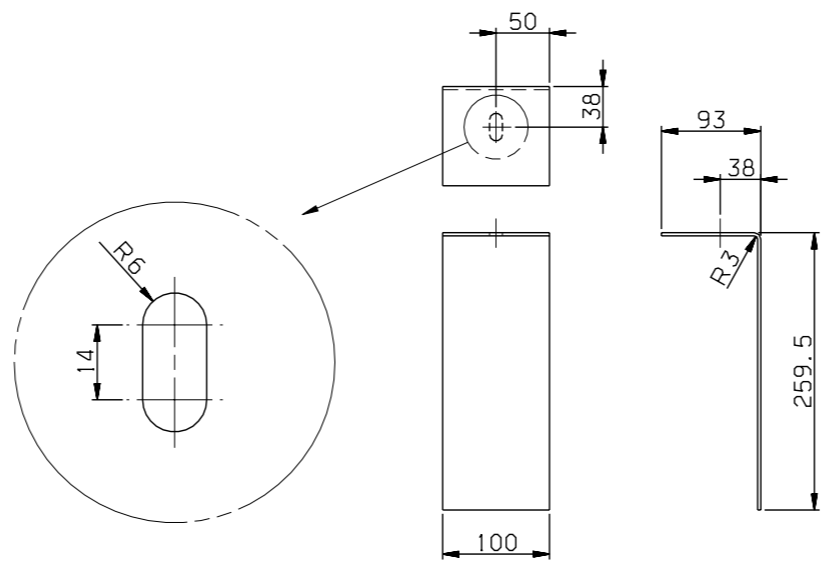
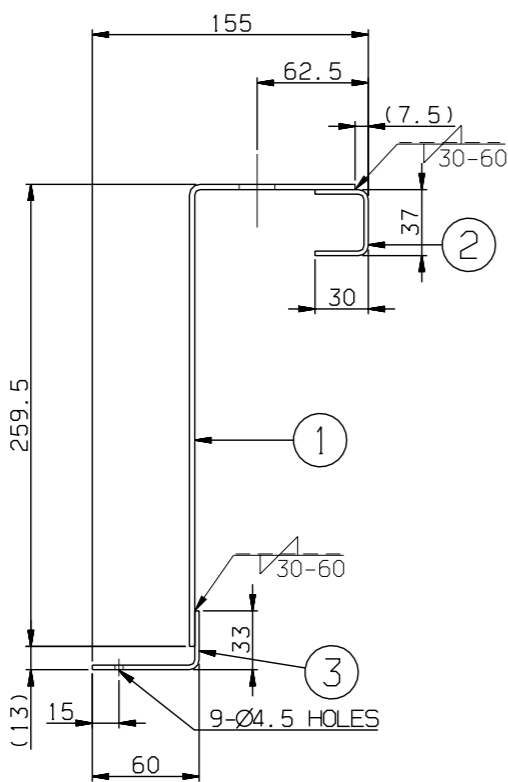
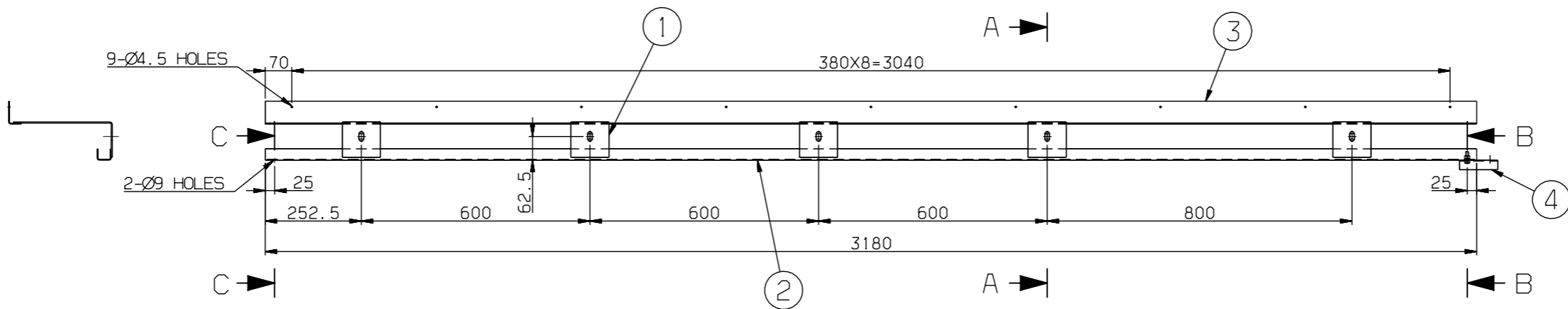


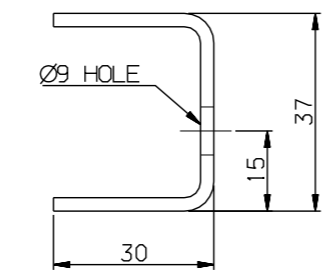
작업규격 SPECIFICATION APPLIED	



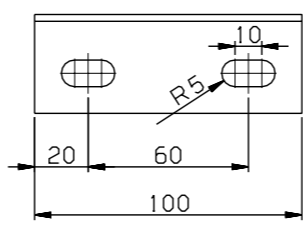
NOTE  
1. THE SHARP EDGE SHALL BE REMOVED.  
2. THE STRAIGHTNESS OF PART 2 AND 3 SHALL BE LESS THAN ±1MM

단위 UNIT	~ 40	2	4
정밀도 PRECISION	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
공차 TOLERANCE	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
표준 GRADE	A	B	C
주조 CASTING	(±)		
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
표준 GRADE	A	B	C
용접 WELDING	(±)		
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
표준 GRADE	A	B	C
기계 가공 MACHINING	(±)		
규정치 GENERAL TOLERANCE			

SECTION A-A  
SCALE=1/3



SECTION C-C  
SCALE=1/1



DETAIL #4  
SCALE=1/2

7	RS60401-0085	NUT, HEX	SUS304	1		M8
6	RS60801-0075	WASHER, SPRING	SUS304	1		M8
5	RS60104-2075	BOLT, HEX HEAD. SOCKET	SUS304	1		M8X25
4	RFP80019AN0-004	CONNECTOR	SUS304	1		T2.5
3	RFP80019AN0-003	FRAME	SUS304	1		LA T2.5X33X60X3180
2	RFP80019AN0-002	FRAME	SUS304	1		LC T2.5X37X30X3180
1	RFP80019AN0-001	BRACKET	SUS304	5		T3

품번 NO.	부품 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
승인 APP	H. G. RYU 2009. 02. 05	재질 MAT 'L	도면 DRG. NO	MS	SCALE 1/10	1 of 1
검도 CHK	H. S. KIM 2009. 02. 05	중량 G.W	FRAME, REMOVAL ASSY, TYPE P			
설계 DGN	Y. D. KIM 2009. 02. 04	일련 MC WD CT	RFP80019AN0			
제도 DRG	S. H. SONG 2009. 02. 04	SIZE A2	Ver. 00 Rev. --			
HYUNDAI Rotem 현대로템주식회사						

기 MARK	일 DATE	변경 DETAIL OF REVISION(E.C. ZONE)	내역 E.C. NO.	설계 DGN	검도 CHK	승인 APP	참고 REF. NO.
							FPP08385